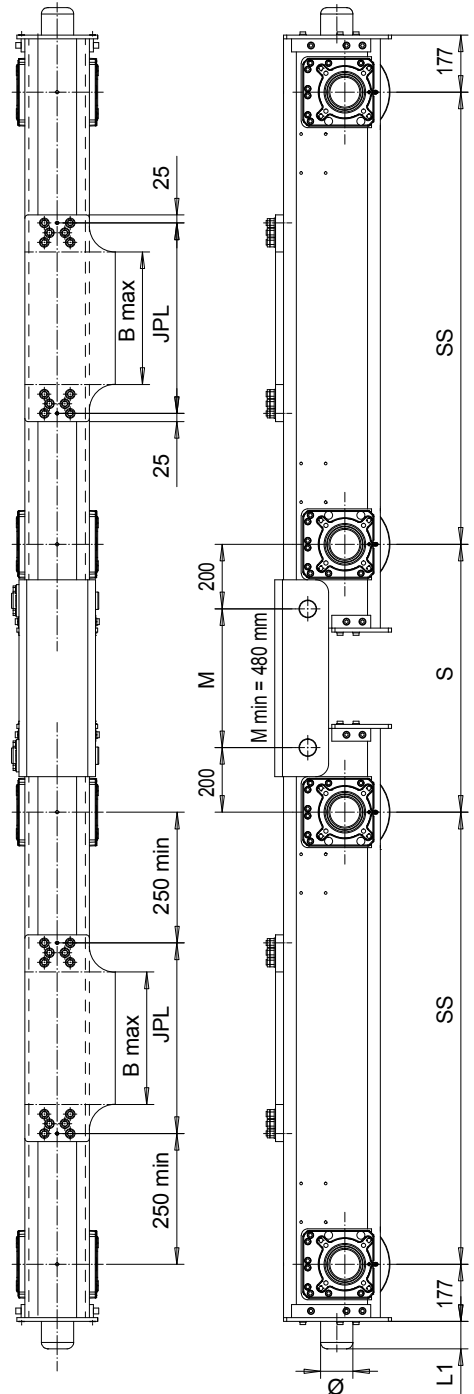


JOINT PLATE BOLT
 TIGHTENING TORQUE
 M16 Bolt - Torque to 300Nm
 M20 Bolt - Torque to 580 Nm



Joint plate	JPL (mm)	B max (mm)	Min. Wheelbase (mm)
H4	590	410	1400
H5	700	520	1400
H7	920	740	1400
H8	1170	990	1600

Buffer type	L1, (mm)	Ø, (mm)
B	68	80
C	85	100
D	105	125
K	80	80
G	100	100
E	150	100
F	190	125
H	160	160
I	200	200
M	125	125
P	240	160
S	300	200

B, C, D rubber
 K, G, E, F, H, I, M, P, S polyurethane

The wheel loads listed are only a guideline. The max. wheel load listed is based on the structural integrity of the frame and load placement, and it does not take into account permissible wheel loading or bearing life. SG load placement is at the center, and DG load placement is for a trolley gage of 1400 mm [55 1/8"].

The permissible dynamic wheel load listed is based on assumptions that the bridge speed is 40 m/min [130 fpm], end truck duty is Fem 2m, and the runway rail as listed.

If permissible dynamic wheel load is greater than the maximum dyn wheel load, use maximum dyn wheel load to select the end truck.

Dyn wheel load = 1.15 x static wheel load

Wheelbase code	SS (mm)	Max whl load (kN)	Permissible dyn whl load, (kN)	ASCE 40	ASCE 60	ASCE 85	Approx Weight (kg)
14	1400	185	85	114.6	126.5	126.5	519
16	1600	185	85	114.6	126.5	126.5	555
18	1800	185	85	114.6	126.5	126.5	590
20	2000	185	85	114.6	126.5	126.5	625
22	2200	185	85	114.6	126.5	126.5	660
25	2500	171	85	114.6	126.5	126.5	713

Product Code example
RTN25B1474-H4-1640C-0830-N

- N=standard, E=Special
- primer paint, color code
- Inner wheel distance =S
- Buffer type
- Joint plate distance =PP;
- (pin to pin, with double girder)
- Joint plate code
- =1WD, D =2WD
- Wheel groove =UU
- Wheel base =SS
- B =bogie
- Type of end carriage

Pos	Description	Specification	Id	Drawing
E1	Design	E1TVPH		
	Date	2008-12-09		
	Part	SLEDDOCV		
	Order	RTN25B-H		
	Maker	R&M MATERIALS HANDLING INC.		
	ECN#25			
	Issue			06/2017

END TRUCK
 OUTLINE DRAWING
 RTN25B-H
 RTN25B END TRUCK TOP JOINT